



CATALOG NO. DA44

ARBOR PRESSES



NOW

MANUFACTURED AND SOLD BY

DAKE ENGINE COMPANY • GRAND HAVEN • MICHIGAN • II • S • A

ARBOR PRESSES





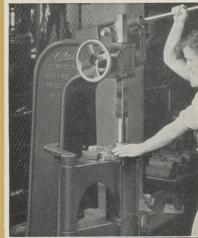


For Pressures from 1 to 70 Tons

OR over a third of a century the exceptional power, strength, and versatility of Atlas arbor and straightening presses have led to their acceptance as standard equipment for maintenance and production work by all types of industrial plants in all parts of the world. Atlas superiority is the result of correct design, rugged materials, expert workmanship, and thorough testing.

The press frames are heavy, massive, semisteel iron castings - extra weight and scientific bracing means extra strength. Long, carefully machined bearings guide the ram perpendicularly with the table. Table is machined to provide an accurate work support. Machined table plate has slots to hold arbor work over opening in table. Accurately bored hole for spindle is a rigid close-fitting bearing. Bases of bench-type presses have holes for bolting to bench or pedestal.

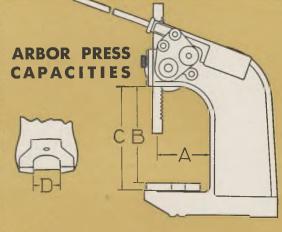
An original Atlas feature is the square ram with larger bearing surfaces which reduce friction and prolong service life. The machined ram bearing plate, held securely to the frame by four large cap screws, permits take-up for possible wear. Ram is special steel, carburized and heat treated - spindle is fine alloy steel, heat treated. Rack and pinion have heavy accurately machined stub teeth.



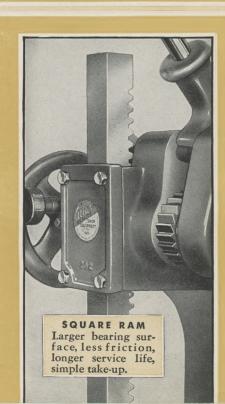




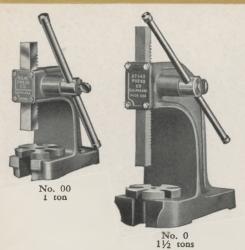
work support, opening for arbor work, slotted table plate.



- RADIUS OF WORK . . . Largest diameter of work is twice the distance from center of ram to frame.
- CAPACITY OVER TABLE PLATE . . . Distance from top of table plate to ram in highest
- CAPACITY OVER TABLE . . . Distance from table to ram in highest position.
- LARGEST ARBOR . . . Size of opening in base for arbor work.

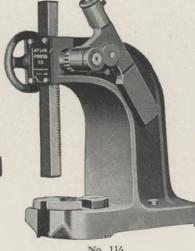


SIMPLE LEVERAGE PRESSES



for Pressures from 1 to 5 Tons

No. 1 2 tons





Nos. X and Y presses have solid square-planed table in place of standard table with plate.

Nos. 00, 0, 1, X, and Y are simple leverage quickacting presses with capacities between 1 and 2 tons. Manufacturers of watches, clocks, radios, speedometers, office machines, and other delicate instruments use these presses for light high speed production and assembly work. Nos. X and Y have solid square-planed table in place of standard table with

Atlas No. 11/2, 3A, and 4M presses are operated with a ratchet device which permits using lever in most convenient position—has counterweight for plate. quick return of lever after down stroke. Lever and ratchet pawl are mounted in counterweight. Handwheel advances ram to work in an instant. No. 11/2 is a favorite with garages, service stations and appliance shops for general servicing. Nos. 3A and 4M are larger machines for heavier classes of work up to 5 tons. No. 4M is a floor-type press equipped with an adjustable table, raised and lowered by rack and pinion with crank control. Heavy duty clamp locks table in position.

Rugged floor pedestals are available for all bench type presses except Nos. 00 and X.



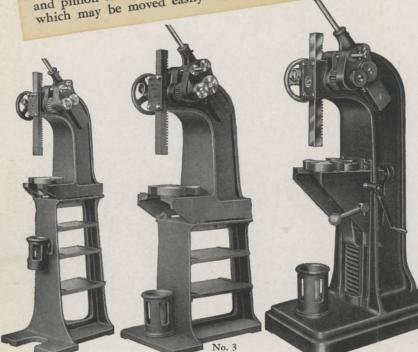
COMPLETE SPECIFICATIONS

COMPLETE								3 P	SPECIFICATIONS								
Press No.	Diam. Work.	Largest Diam. Arbor Inches	Over Table	Over Table Plate, Inches	Size and Length of Ram, Inches	Bench Space, Inches	Floor Space, Inches	Height of Press Body Inches	Lever- age Ratio	Approx. Tons Pressure	Ship- ping Wt., Pounds	Code Word	Pe	al,	Wt. Podes- tal, Pounds	Code Word Pedes- tal	
00	7 9	11/6	414	33/4 71/8	1x1x7 1x1x12	41/4x9 6x14	10x18	9 15	24-1 32-1	11/2	22 70	PACK PACE		36	85	DELL	
X	3	_	436		1x1x7 1x1x12	41/4×91/2 6×14	10x18	9	24-1 32-1	11/2	22 70	POST		36	85	DELL	
11/2	14	2 2	11	1014	11/4x11/4x161/2 11/4x11/4x161/2	714x18 714x18	14x22 14x22	19 19	36-1 48-1	2 3	140 150	PAGE PALM		36	120 120	DESK	
3A 4M	20 20	51/4	16 25½	141/2 24	2x2x22 2x2x22	10x24	18x28 21½x29	28½ 58	55-I 55-I	5	490 1045	PEACH		33	275	DEAN	

COMPOUND LEVERAGE PRESSES

7 MODELS . .
For Pressures from 6 to 25 Tons The close-up illustration at the right shows details of the original Atlas compound The close-up mustration at the right shows details of the original Atlas Compound leverage device, which permits the operator to apply great pressures with minimum of effort. Compound or simple leverage is quickly obtained by simply inserting or of effort. Compound or simple leverage is quickly obtained by simply inserting or extracting the sliding pin. A handwheel advances ram to work in an instant—enicale. extracting the sliding pin. A handwheel advances ram to work in an instant — spindle brake sets ram in any desired position. All process shows on this page. extracting the sliding pin. A nandwheel advances ram to work in an instant — spindle brake sets ram in any desired position. All presses shown on this page are equipped with this mechanism

Nos. 2, 2B, 2½, and 3 are bench-type presses available with floor pedestals. Nos. 4, 5, and 6 are heavy-duty floor-type machines. No. 4 has an adjustable table with rack and pinion to control elevation. Nos. 5 and 6 are equipped with two swinging tables and pinion to control elevation. Nos. 5 and 6 are equipped work on the base. with this mechanism. and pinion to control elevation. Pros. 2 and 6 are equipped with two swinging which may be moved easily out of the way for mounting work on the base.



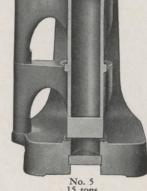




No. 2 6 tons

No. 2B PRESS — Same as No. 2 press, but with $5\frac{1}{2}$ " opening for arbors.







SPECIFICATIONS COMPLETE

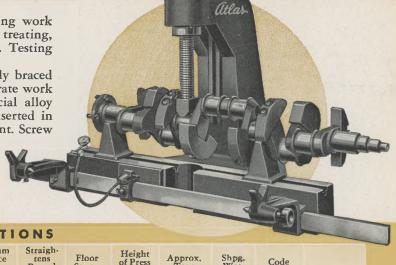
Press No.	Largest Diam. Work,	Largest Diam. Arbor,	Over	Cap'ty Over Table		Bench Space,	Space,	Height of Press Body,	age	Approx.	Ship- ping	Code	Height, Pedes-	Weight, Pedes-	tal	
140.	Inches	Inches		Plate, Inches	Ram, Inches	Inches	Inches	Inches	Ratio	Pressure	Wt., Pounds	Word	tal, Inches	Pounds	Code Word	
2 2B	15½ 15½	51/2	141/2	13½ 13¾ 13¾	1½x1½x19 1½x1½x19	8x15½ 8½x16	18x23½ 18x23½	26 26½	66-1 66-1	6	290 260	PADEN PICKLE	33 33	225 225	DESTAL DECK	
21/2	16 20	3 - 5	21 18½	193/ ₄ 17	1½x1½x26 2x2x24	8½x16 13x21	18x23½ 21x30	33 36	66-1 112-1	6 12	315 640	POMP PARCO	33 33	225 375	DESTAL DECOX	
4 5 6	20 25 37	5 5½ 8	24 ³ / ₄ 46 46	23½ 44¾ 45	2x2x24 2x2x24 2½x2½x26	\equiv	22x29 24x33 27x43	58 64 72	112-1 150-1 220-1	12 15 25	1450 1780 3010	PACKER PERCY PENSIVE	Ξ	Ξ	=	
					-/2/2											

These presses are designed especially for general straightening work
— shafts up to 23/4" diameter, straightening parts after heat treating,

These presses are designed especially for general straightening work—shafts up to 23/4" diameter, straightening parts after heat treating, testing and straightening axle shafts, crank and cam shafts. Testing attachment is furnished to test centered or centerless work.

Frames are heavy, massive, semi-steel iron castings, carefully braced for maximum strength. Table is machined to provide an accurate work support — has arbor opening. Screw is 13/4" diameter special alloy steel, 4 Acme threads per inch. Screw travels in iron nut inserted in press frame. Handwheel brings ram down to work in an instant. Screw has V-nose.

EQUIPMENT FURNISHED — two V-blocks for supporting work on table; testing attachment including test bar with combination brackets to hold centered or centerless work. Dial indicator No. 35-20 is available code word WYNPE, weight 2 lb. Operating bar is furnished—length 26½".



2 MODELS

15 Tons Capacity

COMPLETE SPECIFICATIONS

Press No.	Largest Diam. Work, Inches	Largest Diam. Arbor, Inches	Cap'ty Over Table, Inches	Diam. of Ram, Inches	Length of Test Bar, Inches	Maximum Distance Between Centers, Inches	tens Round Steel, Inches	Floor Space, Inches	Height of Press Body, Inches	Approx. Tons Pressure	Shpg. Wgt.	Code Word
36R	81/2	3	8	17x13/4	5/8 x 1 3/4 x 7 2	64	23/4	18x33	20	15	450	GAFF
38	13	31/2	14	20x13/4	5/8 x 1 3/4 x 7 2	64	23/4	20x36	26	15	645	GABLE

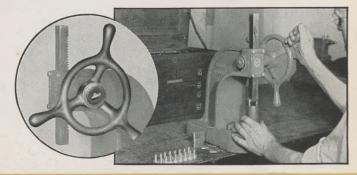


Wheel Operated

PRODUCTION PRESSES

Handwheel control speeds up the ram action of these presses and makes them ideal for light production and assembly work. No. 2S has a 30" hand wheel—Nos. 00S and XS are equipped with a 14" diameter 3-handled wheel (right). Nos. OS and YS have 20" 3-handled wheel. Floor pedestals are available for Nos. 2S, OS and YS.

Construction of frame, ram, spindle, and table is completely described on page 2.



COMPLETE SPECIFICATIONS

Press No.		Largest Diam, Arbor, Inches	Cap'ty Over Table, Inches	Over Table Plate, Inches	Size and Length of Ram, Inches	Floor Space, Inches	Bench Space, Inches	Height of Press Body, Inches	Lever- age Ratio	Approx. Tons Pressure	Shpg. Wt., Lbs.	Code Word	Height Pedes- tal, Inches	Wt. Pedes- tal, Lbs.	Code Word Pedes- tal	
005	7	1	41/4	33/4	1x1x7		41/4x9	9	14-1	1/4	26	ZAPEC		_		
XS	7	_	43/8	_	1x1x7		41/4x91/2	9	14-1	1/4	26	ZAPFO				
OS	9	11/8	73/4	71/8	1x1x12	10x18	6x14	15	20-1	1/2	90	ZAPID	36	85	DELL	
YS	9		8		1x1x12	10x18	6x14	15	20-1	1/2	90	ZAPOF	36	85	DELL	
25	151/2	3	141/2	131/4	1½x1½x19	18x23½	8x15½	26	16-1	1/2	265	PONY	33	225	DESTAL	

DOUBLE COLUMN PRESSES

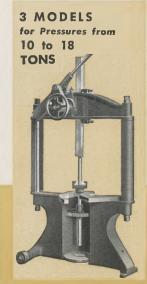
The double column open-table construction of these presses permits handling work of large size — No. 24 takes diameters up to 20", No. 26 up to 30½", and No. 28 up to 38". All three presses are equipped with the Atlas compound leverage mechanism to exert great pressures with minimum of effort — quick-acting handwheel brings ram to work in an instant. Spindle brake sets ram in any desired position. Nos. 26 and 28 are floortype presses — No. 24 bench-type press can be

equipped with 32"-high legs for floor mounting. Nos. 26 and 28 have goose-neck table plate adjustable for various size arbors—it may be swung easily out of the way for mounting work on base.

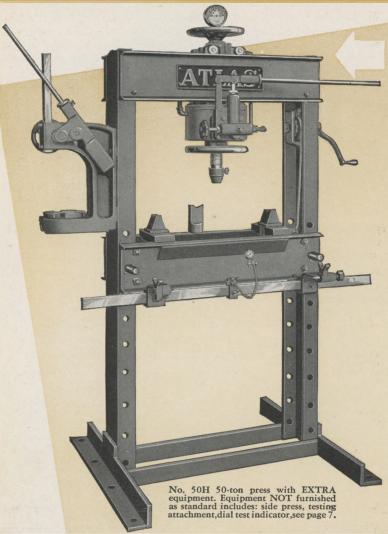
Heavy semi-steel iron columns and large steel tie rods are a rigid support for head. Machined table and plate are accurate work base. The large capacities of these presses make them ideal for the shop with a wide range of press work.

COMPLETE SPECIFICATIONS

	Largest Diam. Work, Inches	Diam. Arbor,	Over Table,	Table Plate,	Size and Length of Ram, Inches	Floor Space, Inches	Bench Space, Inches	Height of Press Body, Inches	Lever- age Ratio	Approx. Tons Pressure	Shpg. Wt., Lbs.	Code Word	Wt., Floor Legs Pounds	Floor Legs Code Word	
24 26 28	20 30½ 38	5 8 8½	18 27 28	163/8 251/8 261/8		24x42 24x38 22x46	_	66	104-1 104-1 164-1	10 10 18	940	PILLAR PIRATE PISTOL	125	DEUCE —	



atlas HYDRAULIC PRESSES ...



70-TON HYDRAULIC PRESS (Right) complete as shown. FURNISHED: Pressure gauge, hydraulic workhead, frame, 2 table plates, table lifting device, two V-blocks, one V ram nose for straightening, one round nose for pressing. Code word HORT, weight 1365 lb...

SPECIFICATIONS - No. 70H PRESS

Travel of Table	
Travel of Piston	4½"
Travel of Screw	
Width between up	rights (largest diameter work) 44"
Width between tak	ole channels (largest arbor) 81/4"
Maximum distance	ram to table in lowest position 38½"
Table Channel	12"—30 lb.
Head Channel	12"— 30 lb.
Upright Channels	8"—13.75 lb.
Capacity	
Weight	1365 lb.
_	

EXTRA EQUIPMENT — (See Page 7)

No.		Code	Wt.
13/4	2-ton Side Press	WYNAN	135 lb.
38-25	Testing Attachment	WYNOR	35 lb.
35-20	Dial Test Indicator	WYNPE	2 lb.

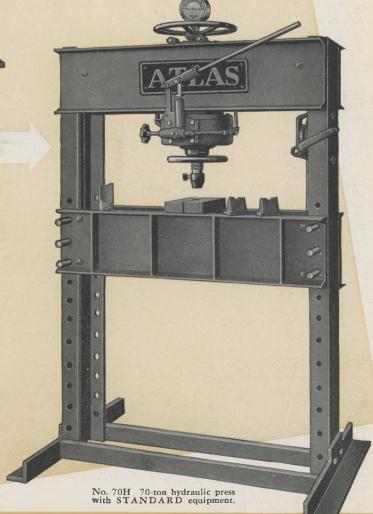
No. 50 H 50-TON HYDRAULIC PRESS (Left). FURNISHED: pressure gauge, hydraulic workhead, frame, 2 table plates, table lifting device, two V-blocks, one V ram nose for straightening, one round nose for pressing. Code word HAMP, weight 820 lb.

SPECIFICATIONS - No. 50H PRESS

Height Overall	7' 1"
Floor Space	36½" x 43½"
Travel of Table	
Travel of Piston	4"
Travel of Screw	7''
Width between uprights (largest diameter	work) 33"
Width between table channels (largest arb	
Maximum distance ram to table in lowest pe	
Table Channel	
Head Channel	8"— 16.25 lb.
Upright Channels	7"—9.8 lb.
Capacity	50 tons
Weight	

EXTRA EQUIPMENT (See Page 7)

No.		Code	Wt.
13/4	2-ton Side Press	WYNAN	135 lb.
38-25	Testing Attachment	WYNOR	35 lb.
35-20	Dial Test Indicator	WYNPE	2 lb.



Powerful, Easy to Operate

HYDRAULIC WORKHEAD UNIT

(Above) Close-up view showing self-contained construction and roller mounting of the workhead unit furnished on Atlas hydraulic presses. Workhead cylinder is special nickel-chrome alloy steel. Pump is a drop forging, Screw diameter 21/4". Workhead may be purchased separately for use with any frame devile below. The Atlas Engineering Papers. — details below. The Atlas Engineering Department is prepared to make recommendations for handling extra large or odd-shaped press work.

ATLAS HYDRAULIC WORKHEAD UNIT

(Purchased Separately)

No. 50HW 50-TON HYDRAULIC WORKHEAD UNIT complete including pressure gauge. Code WYNRO, 200 lb......

No. 70HW 70-TON HYDRAULIC WORKHEAD UNIT complete including pressure gauge. Code WYNUS, 300 lb.......

GREAT POWER, large work capacities, and simple efficient operation make Atlas hydraulic presses ideal for maintenance and service work in factories, garages, and machine shops. Two sizes are available — the No. 50H 50-ton press handling diameters up to 33 inches, and the No. 70H 70-ton press which takes work up to 44 inches in diameter.

The Atlas hydraulic press frame is built of heavy structural steel channels, electrically welded and reinforced - a rugged massive support for extreme pressures. The table channels are strongly braced - 1/8" diameter steel pins support the table on the uprights. The hoist crank adjusts table elevation quickly and easily - mechanism has safety ratchet catch.

The hydraulic workhead, consisting of reservoir, pump, and controls, is a compact self-contained unit. Its roller mounting permits moving quickly to any point along the top channels for off-center work - handwheel tightens clamp, locking workhead in position. Workhead cylinder is tough nickelchrome alloy steel. Pump is a drop forging.

The auxiliary screw-type ram is advanced to the work quickly with the large handwheel control. Release valve on pump automatically returns the ram to starting point when opened by small handwheel. Pressure gauge furnished.

Compact design, with all operating controls close together within easy reach, makes the Atlas hydraulic press easy to operate and speeds up all types of presswork. Equipment furnished includes pressure gauge, hydraulic workhead, two table plates, table lifting device, two V-blocks, one V ram nose for straightening, one round nose for pressing.

- ★ RELEASE VALVE Auto- ★ CONSERVATIVELY RATED ★ SELF-CONTAINED WORKmatically returns ram to starting point when opened by small handwheel.
- ★ADJUSTABLE TABLE HEIGHT—Handy crank ★FRAME—Welded structural mechanism for raising or steel with heavily reinforced lowering table.
- Befort shipment, Atlas presses are tested at pressures 5 to 10 tons higher than actual rating.
 - table.
- HEAD—Reservoir and controls are one compact unit.
 Roller mounting provides transverse adjustment.
- * AUXILIARY SCREW TYPE RAM-Ram is brought down to work quickly with handwheel control.

ATTACHMENTS AND ACCESSORIES FOR

ydraulic Presses

TESTING ATTACHMENT



atlas

DIAL TEST INDICATOR

For accurately testing work being straightened. Simple, reliable, easily read, and very sensitive. Adjustable bracket supports goosencck arm on testing attachment.

No. 35-20 DIAL TEST INDICATOR with bracket and arm. Code word WYNPE,

weight 2 lb...

work on 50H or 70H hydraulic supports work on 50H or 70H hydraulic press while being tested for straightness with 35-20 dial test indicator (left). V-blocks hold centerless pieces—work with centers is mounted between centers. Centerheads slide along rectangular bar—accomodate lengths up to 64 inches.

No. 38-25 TESTING ATTACHMENT complete with bracket conweight 35 lb.

SIDE PRESS

(Right) The No. 13/4 (Right) The No. 13/4 jtwo-ton rack and pinion press bolts to the side of the 50H or the 70H hydraulic press — handles small jobs quickly and easily. It has the same deign as No. 11/2 simple leasurements are the press to the same deign. verage arbor press, page 3.

No. 13/4 SIDE PRESS. WYNAN, wt. 135 lb.....

Approx. Tons Pressure 2 Largest Diameter of
Work 14"
Capacity over
Table 111/4"
Capacity over
Table Plate 101/2"
Largest Diameter
Arbor 2"



10-TON PORTABLE GENERAL PURPOSE PRESS

Meets the need for a rugged, sensibly priced portable, multipurpose press to handle a wide range of work. Frame is heavy structural steel channels, electrically welded. Structural steel table is easily moved to any one of four positions on frame. Screw is special alloy steel, free fitting for speedy ram travel - 1" diameter, 8 threads per inch. Ram nose has ball thrust bearing.

No. P-10 10-TON GENERAL PURPOSE PRESS complete as shown, including 2 table blocks each 13/4" x 7" x 3/4". Code WYOHL, wt. 80 lb.

Largest Diameter of Work 18"	Largest Arbor3"
	Screw Travel 5"
Overall Height of Frame 201/4"	Bench Space



TABLE BLOCK **AND V-BLOCKS**

No. P10-13 TABLE BLOCK for general press work, gluing, etc. — size 4" x 6" x 3/4". Code WYOLP, weight 6 lb.

No. P10-14 TWO V-BLOCKS for straightening and arbor work—size $1\frac{3}{4}$ " x 7" x $\frac{3}{4}$ ". Code WYOJM, weight 6 lb...........

FOR HYDRAULIC PRESSES

PORTABLE GENERAL PURPOSE PRESSES

DOUBLE COLUMN PRESSES

DOUBLE COLUMN PRESSES

PRODUCTION PRESSES

STRAIGHTENING PRESSES

SIMPLE AND COMPOUND LEVERAGE PRESSES

DAKE-ATLAS
ARBOR PRESSES
DAKE ENGINE COMPANY
GRAND HAVEN MICHIGAN

HYDRAULIC PRESSES

FOR COMPLETE INFORMATION SEE ---

THE O'BRIEN MACHINERY COMPANY

II3 North Third Street
PHILADELPHIA, 6, PENUSYLVANIA

Phone: Market 4180

Dake Engine Company_

Grand Haven, Michigan

April, 1946

PRICE LIST FOR Dake arbor and hydraulic presses

Prices shown are at or below the prices approved by the Office of Price Administration in March, 1946. All prices are F.O.B. Factory and are subject to change without notice.

1	PRESS	DESCRIPTION	CODE WORD	PRICE	PAGE NO CATALOG DA - 44
	No. 00	1-Ton Simple Leverage Press	PACK	\$ 19.50	3
	No. 0	1½-Ton Simple Leverage Press, less pedestal	PACE	30.00	3
	No V	Pedestal Only for No. O Press	DELL	32.50	3
	No. X No. Y	1-Ton Simple Leverage Press	POND	19.50	3
	140. 1	1½-Ton Simple Leverage Press, less pedestal Pedestal Only for No. Y Press	DFLL	30.00 32.50	3
	No. 1	2-Ton Simple Leverage Press, less pedestal	PAGE	44.00	3
		Pedestal Only for No. 1 Press	DENT	40.00	3
	No. 11/2	3-Ton Simple Leverage Press, less pedestal	PALM	49.50	3
		Pedestal Only for No. 1½ Press	DESK	40.00	3
	No. 3A	5-Ton Simple Leverage Press, less pedestal	PEACH	150.00	3
	27 424	Pedestal Only for No. 3A Press		68.50	
	No. 4M	5-Ton Simple Leverage Press, (Floor type)	PATRON	340.00	_
	No. 2	6-Ton Compound Leverage Press, less pedestal		110.00	
	No. 2B	Pedestal Only for No. 2 Press		55.00	4
	110. 21	Pedestal Only for No. 2B Press		118.00 55.00	
	No. 21/2	6-Ton Compound Leverage Press, less pedestal		121.00	
	7 2	Pedestal Only for No. 2½ Press		55.00	
	No. 3	12-Ton Compound Leverage Press, less pedestal	PARCO	220,00	
		Pedestal Only for No. 3 Press	DECOX	90.00	
	No. 4	12-Ton Compound Leverage Press (Floor type)	PACKER	397.00	4
	No. 5	15-Ton Compound Leverage Press (Floor type)	PERCY	453.00	4
	No. 6	25-Ton Compound Leverage Press (Floor type)	PENSIVE	681.00	4
	No. 36R	15-Ton Straightening Press, 8" capacity over table	GAFF	139.00	5
	No. 38	15-Ton Straightening Press, 14" capacity over table	GABLE	173.00	_
	No. 35-20	Dial Test Indicator with bracket & arm		22.00	
	No. 00S	Wheel-Operated Press (14" 3-handled wheel)	ZAPEC	21.50	5
	No. XS	Wheel-Operated Press (14" 3-handled wheel)	ZAPFO	21.50	_
	No. OS	Wheel-Operated Press (20" 3-handled wheel)	ZAPID	36.50	
		Pedestal only for No. OS Press	DELL	32.50	
	No. YS	Wheel-Operated Press (20" 3-handled wheel),			
		less pedestal	ZAPOF	36.50	
	No. 90	Pedestal only for No. YS Press	DELL	32.50	5
	No. 2S	Wheel-Operated Press (30" diameter wheel)	PONV	115.00	=
		less pedestal	DESTAL	115.00 55.00	
	37				
	No. 70H	70-Ton Hydraulic Press with standard equipment		388.00	
	No. 50H	50-Ton Hydraulic Press with standard equipment		288.00	6
	No. 70HW	70-Ton Hydraulic Workhead with gauge	WYNUS	270.00	7
	No. 50HW	50-Ton Hydraulic Workhead with gauge	WYNRO	210.00	7
	No. 50HE	50-Ton Elec-draulic Press with std. equip.	HEAT	830.50	*
	No. 75-HE	75-Ton Elec-draulic Press with std. equip.	HOPE	1118.50	
	No. 1-3/4	2-Ton Side Press		19.50	7
	No. 38-25	Testing Attachment with bracket connections		27.00	
	No. 35-20	Dial Test Indicator with bracket and arm	WYNPE	22.00	
	No. 1-RF	Ring Gear Riveting Attachment	WYNUP	75.00	
	No. UT10-A	10-Ton Utility Press, 2014" overall height			
	No. UT10-B	10-Ton Utility Press, 27¼" overall height	WYOHO	28.25 37.00	
	No. UT10-C	10-Ton Utility Press, 364" overall height	WYOHP	40.00	
	No. UT10-30	Puller Plate Assembly	WYOJO	14.40	
	No. UT10-40 No. UT10-50	Open Front Table	WYOIE	16.60	
	No. UT10-50 No. UT10-60	Starter and Generator Holder		12.10	
	No. UT10-70	Ratchet Wrench	WYOIG	5.20 7.60	
	No. P10-13	Table Blocks		1.75	
	No. P10-13	Two V-Blocks		2.40	
	No. UT10-14	Two V-Blocks		4.75	